

# GUR® 4550

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UHMW-PE powder grade

## Product information

Resin Identification	(PE-UHMW)	ISO 1043
Part Marking Code	>(PE-UHMW)<	ISO 11469
Average molecular weight	8.7E6 g/mol	Margolies' equation
Average particle size, d50	120 µm	laser scattering

## Rheological properties

Viscosity number	3700 cm <sup>3</sup> /g	ISO 307, 1628
Intrinsic viscosity	3000	ISO 307, 1628

## Typical mechanical properties

Tensile modulus	600 MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	19 MPa	ISO 527-1/-2
Tensile strain at yield, 50mm/min	16 %	ISO 527-1/-2
Tensile stress at 50% strain	19 MPa	ISO 527-1/-2
Tensile stress at break, 50mm/min	43 MPa	ISO 527-1/-2
Nominal strain at break	420 %	ISO 527-1/-2
Elongational stress F, 150/10	0.5 MPa	ISO 21304-2
Charpy double notched impact strength, 23°C	180 kJ/m <sup>2</sup>	ISO 21304-2
Poisson's ratio	0.47 <sup>[C]</sup>	
Shore D hardness, 15s	60	ISO 48-4 / ISO 868

[C]: Calculated

## Tribological properties

Wear by sandslurry method (based on GUR 4120=100)	85
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## Thermal properties

Vicat softening temperature, 50°C/h 50N	80 °C	ISO 306
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## Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E12 Ohm	IEC 62631-3-2

## Physical/Other properties

Density	930 kg/m <sup>3</sup>	ISO 1183
Bulk density	470 kg/m <sup>3</sup>	ISO 60

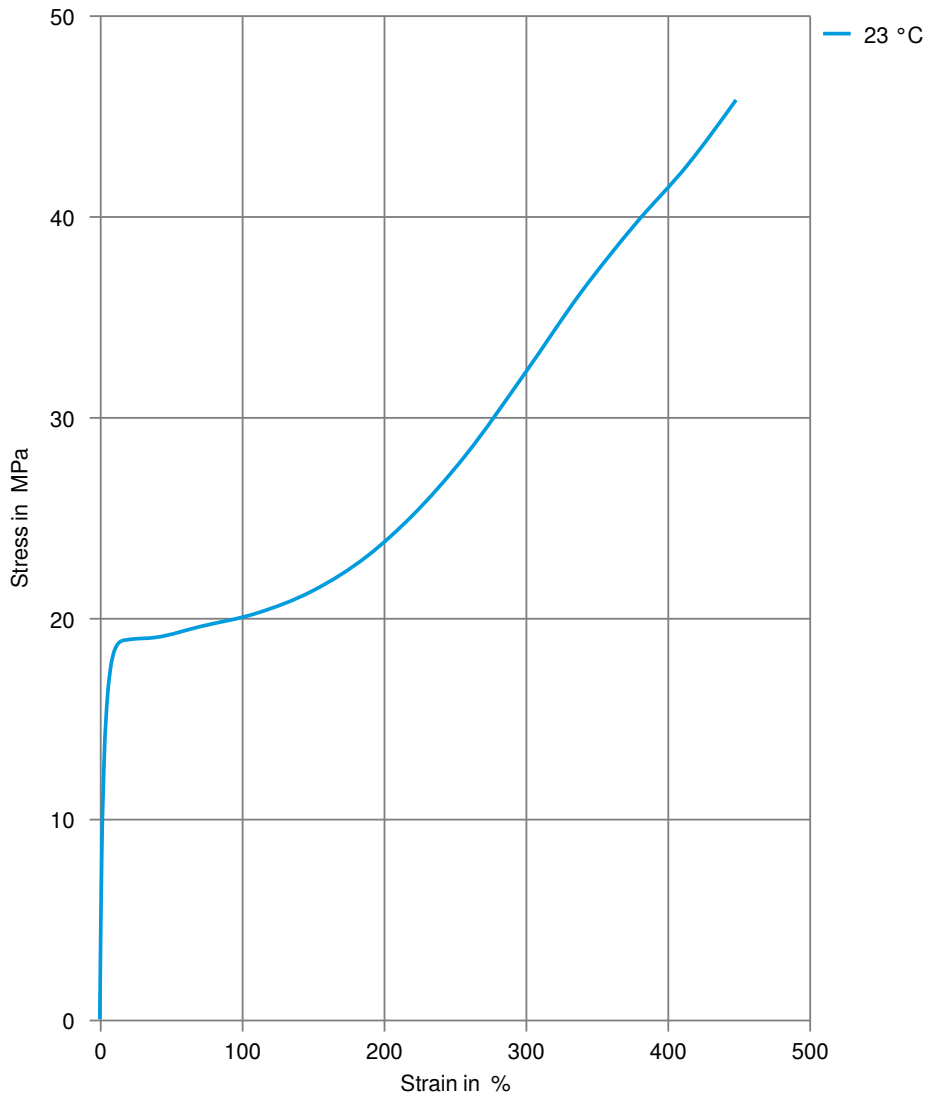
## Characteristics

Processing	Ram Extrusion
Delivery form	Powder
Special characteristics	Hydrolysis resistant, Low wear / Low friction, Chemical resistant

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Stress-strain



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## Secant modulus-strain

